

# Manitoba Advanced Sensor Centre of Excellence (MASCoE)

Winnipeg Workshop  
27-28 October, 2016



PointMan Canada Ltd

# Bottom Line Up Front

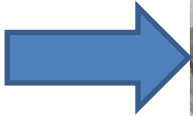
- To develop a multi-sectoral, multi-disciplinary, sensor research network proposal – NSERC Strategic Partnership Group – Network (SPG-N)
  - Submission targeted for 01 April 2017
- Requirements
  - Secure industry involvement ✓
  - Establish network - ongoing
  - Identify primary sectors of interest- ongoing
  - Identify research themes for each sector – purpose of this workshop
  - Identify research gaps and projects concepts – beginning in this workshop

# WestCanitest R&D Inc (WestCaRD)

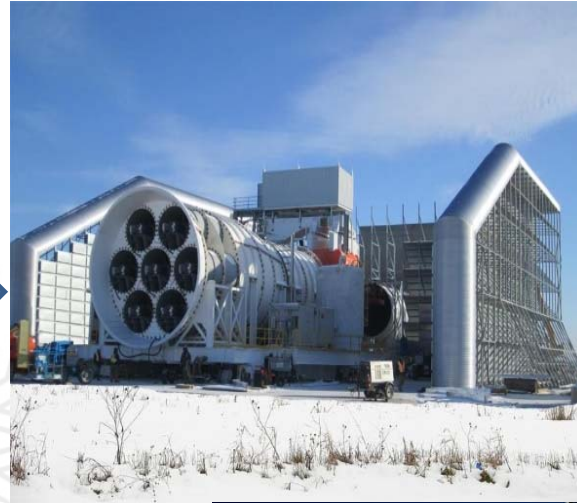
- WestCaRD is an NPO that was formed to:
  - Stimulate strategic applied R&D,T&E and commercialization activities in Manitoba and Western Canada;
  - Expand upon unique test and developmental facilities and expertise to address market drivers in aerospace and other market sectors;
  - Support the development of the human capital necessary for growing the aerospace sector in Manitoba; and
  - Be a Manitoba and western Canada commercialization team builder.

# Aero-Engine Test and Certification in Manitoba – Aviation R&D Background

GE at  
Mirabel  
2006



GE TRDC at  
Winnipeg  
2011



P&W and RR at  
Thompson  
2010

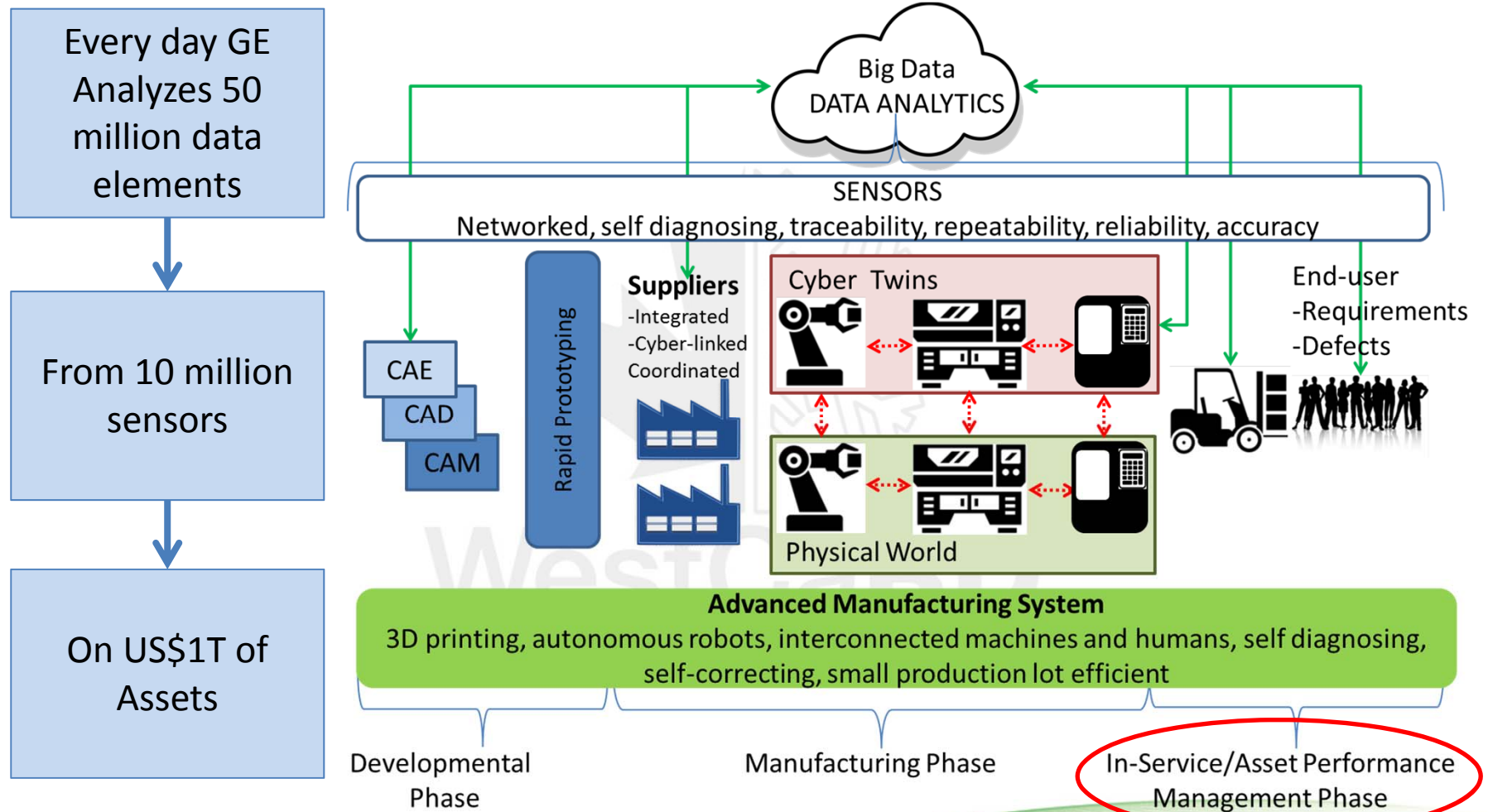




# Sensor Network Conceptual Genesis

- Aero-engine research, development, test and certification relies on advanced sensors and analytics
  - GE Aviation with 60+% of world's commercial engine market share employs advanced technologies in all areas
  - NRC is developing critical IP – Ice Crystal Sensing Systems
  - Spawned ongoing sensor collaborative team
- This is the fourth sensor workshop
  - First two were closed aviation developmental phase activities – GE Aviation driven
  - Third workshop was multi-sectoral, multi-party
  - Some future activities may either be closed due to IP sensitivity issues or open as will more generally be the case.
- NRC Factory of the Future initiative/Winnipeg operation opens up a new R&D and commercialization window of opportunities
- Opportunities for synergies are significant – collaboration is needed

# Industry 4.0 Overview



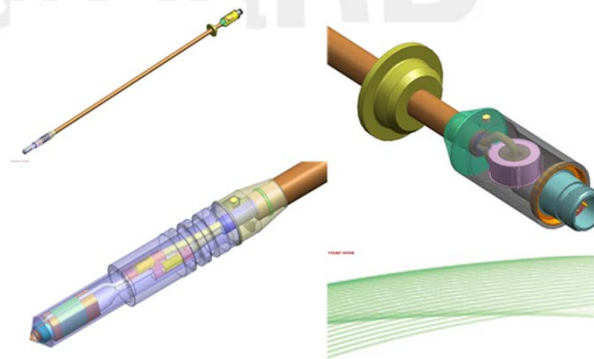
# Sensor Environment By Phase 1 of 3

- Developmental Product Phase
  - Large numbers of sensors used for development and technology validation
  - Often very high sample rates
  - Operate in benign to harshest of environments
  - Relatively short life span expectations
  - Where new sensor technologies are often introduced



# Sensor Environment By Phase 2 of 3

- Product Manufacturing Phase
  - Relatively small but significant numbers now
  - Sensors more often on machines rather than products
  - Sample rates range from low to high during machining operations
  - Sensors will increasingly remain with the product in-service

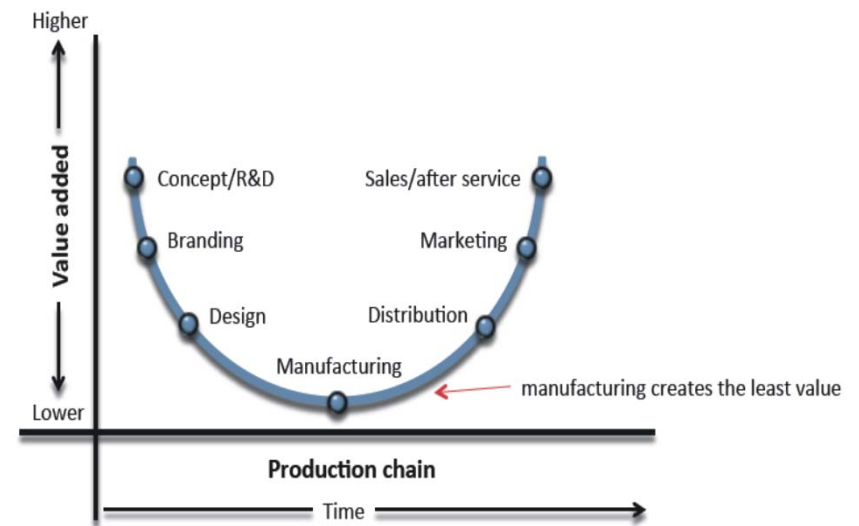


Courtesy of Unison



# Sensor Environment By Phase 3 of 3

- Asset Performance Management Phase
  - Focus is more on analytics than sensors
  - Sensors are embedded during manufacturing creating PB of data
  - The challenge is transforming that data into useful and timely information
  - Data security becomes major challenge in asset management/in-service phase



Courtesy of IEC Factory of the Future White Paper

# Workshop Process

- Presentations are provided to begin populating the research idea pool
- Today's break-out sessions are to identify sensor requirements themes for each sector and identify common themes where they exist
- Tomorrow's break out sessions are to begin to identify gaps and research projects
- Three break-out sessions are organized each day
  - Aero-engine/Aerospace
    - Empress A (Ed Hoffmann, Bob Hastings)
  - Surface Transportation and Manufacturing
    - Ellice A (Nestor Dudych, Kathryn Atamanchuk)
  - Infrastructure and Energy
    - Ellice B (Doug Thomson, Ibrahim Yimer)

Courtesy of Propulsion Instrumentation Working Group  
<http://www.piwg.org/matrix.html>

| MEASUREMENT/DRIVER/REQUIREMENT         | Enabling/Emerging Technology | HT electronics | HT optical materials | HT optical fibers | HT metal materials | HT ceramic materials | HT dielectric materials and application methods | improved material vibratory capability | Flexible software | Overcoating methods | HT attachment methods /ceramic cements | Connectors and transition technology | Thin film coatings; compliant layers and dielectrics | Sensor composition | Electronic circuit design | laser systems maturity | probe sensor head configuration/design | Miniaturization / small package | Data acquisition | Software and algorithms | Data processing | High temperature power source | Signal conditioning | Uncertainty - data quality |
|--|------------------------------|----------------|----------------------|-------------------|--------------------|----------------------|---|--|-------------------|---------------------|--|--------------------------------------|--|--------------------|---------------------------|------------------------|--|---------------------------------|------------------|-------------------------|-----------------|-------------------------------|---------------------|----------------------------|
| ENGINE EMISSIONS                       |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| ACOUSTIC NOISE EMISSIONS               |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| GAS PATH TEMPERATURE                   |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| DYNAMIC PRESSURE                       |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| MEMS                                   |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| SURFACE TEMPERATURE                    |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| SURFACE TEMPERATURE ON TBC             |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| STRESS AND STRAIN                      |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| NSMS, BTT - TIP VIBRATION/DISPLACEMENT |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| TIP CLEARANCE                          |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| COMPONENT WEAR AND DEGRADATION         |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| SLIPRINGS                              |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |
| TELEMETRY AND WIRELESS                 |                              |                |                      |                   |                    |                      |   |  |                   |                     |  |                                      |  |                    |                           |                        |  |                                 |                  |                         |                 |                               |                     |                            |

**Manitoba Advanced Sensor Centre of Excellence (MASCoE) Workshop 4**  
**Held at the Homewood Suites Conference Facility, 1295 Ellice Avenue, Winnipeg Manitoba**  
**On October 27<sup>th</sup> and 28<sup>th</sup>, 2016**

**Day 1 – October 27<sup>th</sup>, 2016**

| Start | Finish | Description   | Lead   |
|-------|--------|---|--|
| 0700  | 0800   | Breakfast   |  |
| 0800  | 0815   | Introductory/Welcome/Administration   | WestCaRD/ Bob Hastings                                     |
| 0815  | 0830   | MASCoE Introduction- Background of Initiative, its Goals and Objectives   | WestCaRD/Bob Hastings                                      |
| 0830  | 0900   | GE Aviation Test and Certification Sensor Research Requirements   | GE Aviation/Ed Hoffmann                                    |
| 0900  | 0930   | GE Aviation/University of Manitoba Collaborative Sensor R&D Project – Model Based Clearance Sensor                                | UoM/GE Aviation  |
| 0930  | 1000   | Surface Transportation - Manitoba Vehicle Technology Centre – Technology Framework and Strategic Review – Where do Sensors Fit In | Executive Director Vehicle Technology Centre/Nestor Dudych |
| 1000  | 1015   | Comfort Break/Networking  |  |
| 1015  | 1045   | SMART Bridges - Innovation in Second Generation Bridge Monitoring with IoT and Enterprise Cloud Computing                         | Brian J. Westcott  |
| 1045  | 1115   | A SME Perspective on Sensors and their Experience with GE Predix  | IDERS Incorporated   |
| 1115  | 1145   | Designing Sensor Networks for Long-term Deployment and Resilience   | Ioanis Nikolaidis University of Alberta                    |
| 1145  | 1215   | Energy Sector Sensor Presentation   |  |
| 1215  | 1330   | Lunch/Networking  |  |
| 1330  | 1400   | Enterprise Machine Intelligence and Machine Learning Initiative   | Sightline Innovations                                      |
| 1400  | 1530   | Sector Themes Breakout Sessions – Aero-engine, Surface Transportation/ Manufacturing, Infrastructure & Energy                     |  |
| 1445  | 1500   | Break   |  |
| 1530  | 1630   | Breakout Session Summary Presentations  |  |
| 1630  | 1930   | Cash Bar Networking Session   |  |



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### On October 27th and 28th, 2016

#### Day 2 – October 27th, 2016

| Start | Finish | Description   | Lead                   |
|-------|--------|---|------------------------|
| 0730  | 0830   | Breakfast   |                        |
| 0830  | 0900   | Day 1 Outcomes Summary Discussion   | WestCaRD/ Bob Hastings |
| 0900  | 1000   | Sector Themes Breakout Sessions – Aero-engine, Surface Transportation/ Manufacturing, Infrastructure & Energy |                        |
| 1000  | 1015   | Break   |                        |
| 1015  | 1100   | Research Projects Discussion Continues  |                        |
| 1100  | 1200   | Collaborative Projects Summary and Plenary Session  | All                    |

#### Workshop Sponsors

